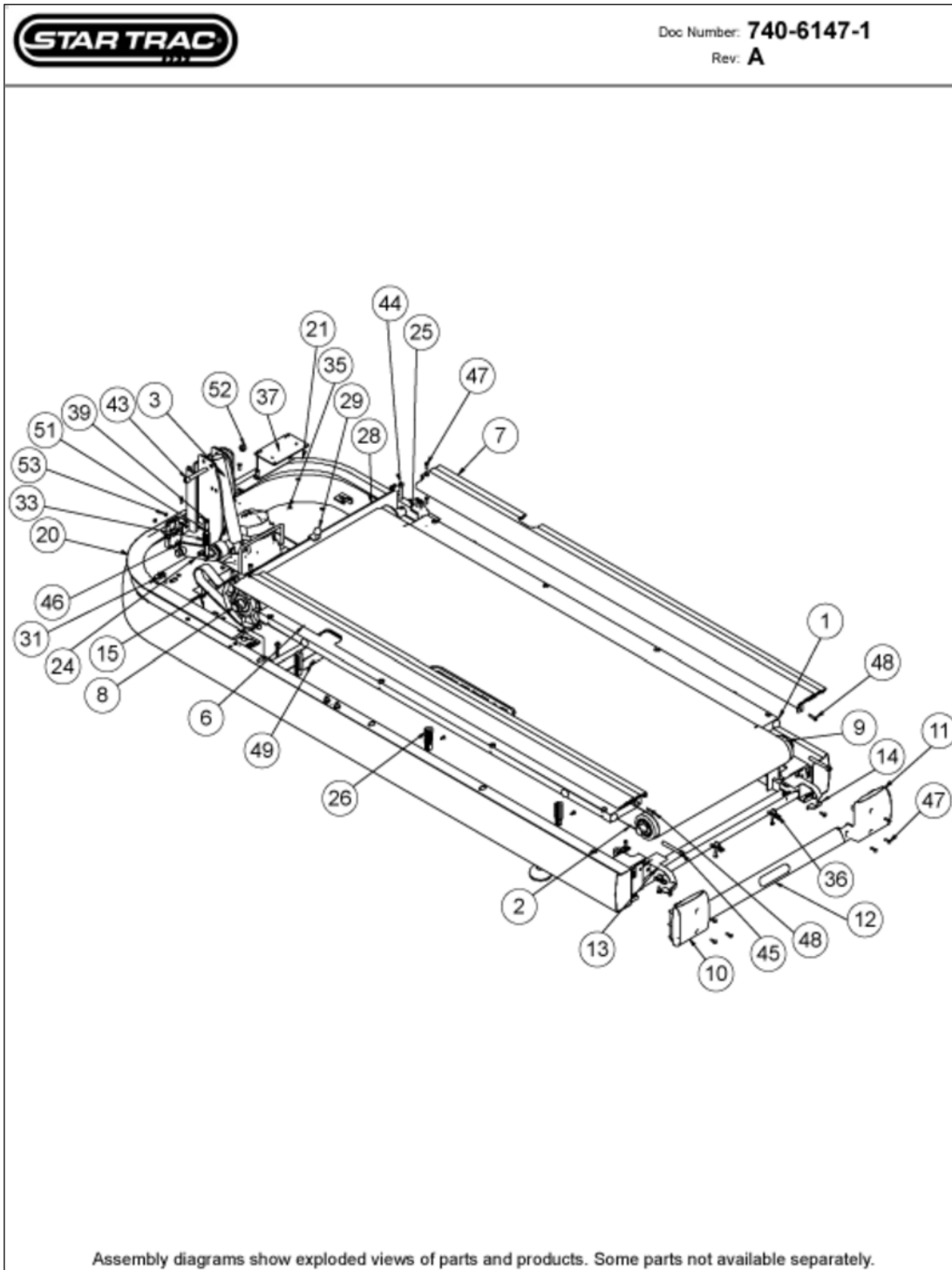


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# Base Frame Assy



Slide: 1-1-12-31 • PD ID: 1031 • PROD Link ID: • D ID: 511

October 21, 2009

# Base Frame Assy

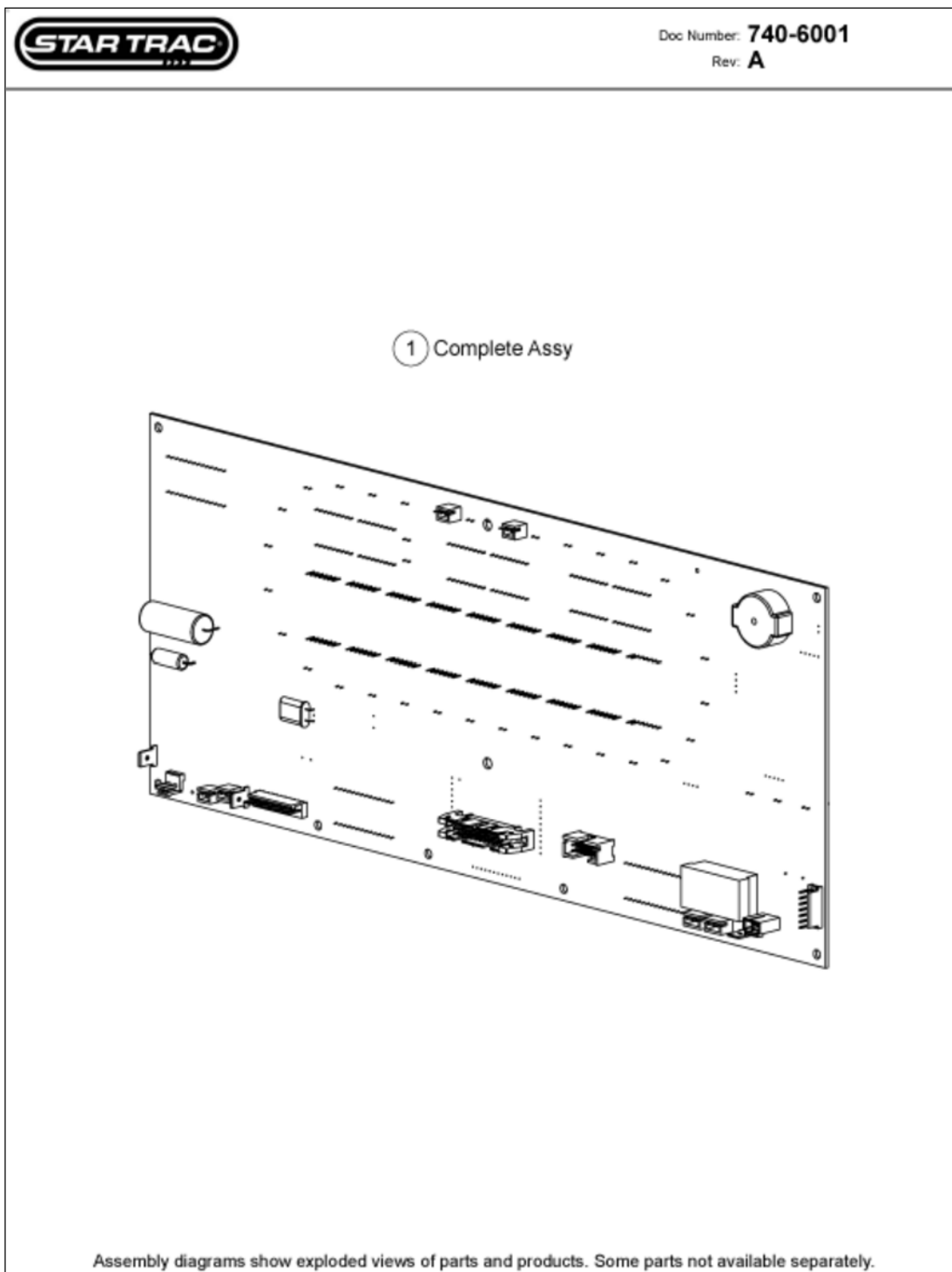
Callout	Part Number:	Description
1	<a href="#">800-3874</a>	DECK, DBL-SIDED, PRO TREAD
2	<a href="#">130-1708</a>	BELT, RUNNING, WAXLESS, PRO TR
3	<a href="#">740-6005</a>	ASSY, ELEV MOTOR, 110VAC, SPOR
6	<a href="#">740-6053</a>	COVER, SIDERAIL, LEFT, S-TR
7	<a href="#">740-6054</a>	COVER, SIDERAIL, RIGHT, S-TR
8	<a href="#">740-6055</a>	ROLLER, HEAD, S-TR
9	<a href="#">740-6056</a>	ROLLER, TAIL, S-TR
10	<a href="#">740-6057</a>	ENDCAP, LEFT, S-TR
11	<a href="#">740-6058</a>	ENDCAP, RIGHT, S-TR
12	<a href="#">740-6059</a>	COVER, BACK
13	<a href="#">740-6060</a>	GUARD, FINGER ROLLER, LEFT,
14	<a href="#">740-6061</a>	GUARD, FINGER ROLLER, RIGHT,
15	<a href="#">740-6062</a>	BELT, POLY V, 260J10
20	<a href="#">740-6067</a>	COVER, FRONT RAIL, LEFT
21	<a href="#">740-6068</a>	COVER, FRONT RAIL, RIGHT
22	<a href="#">740-6069</a>	EXTRUSION, RUBBER, CUSHIONING
24	<a href="#">740-6071</a>	ASSY, IDLER, MOTOR TENSIONER
25	<a href="#">740-6072</a>	BRACKET, DECK STOP, FRONT
26	<a href="#">740-6073</a>	BRACKET, DECK STOP SIDE
28	<a href="#">740-6075</a>	ASSY, DUST GUARD
29	<a href="#">740-6076</a>	BUMPER, SHROUD, SPACER
31	<a href="#">740-6083</a>	IEC, CONNECTOR, 110V, 20A
33	<a href="#">740-6087</a>	SPRING, IDLER TENSIONER
35	<a href="#">740-6089</a>	INSERT, M5
36	<a href="#">740-6090</a>	THINNEMAN, M5
39	<a href="#">740-6504</a>	SCREW, GB5780M8*115
43	<a href="#">740-6508</a>	SCREW, GB70M10*70
44	<a href="#">740-6509</a>	SCREW, GB70M8*45
45	<a href="#">740-6510</a>	SCREW, GB70M8*70*70
46	<a href="#">740-6511</a>	SCREW, GB73M8*10
47	<a href="#">740-6512</a>	SCREW, GB818M*15
48	<a href="#">740-6513</a>	SCREW, GB818M5*25*25
49	<a href="#">740-6514</a>	SCREW, GB845ST4.2*13
51	<a href="#">740-6516</a>	WASHER, GB958
52	<a href="#">740-6517</a>	NUT, NYLON LOCK, NM10
53	<a href="#">740-6518</a>	NUT, M3

Parts are subject to availability. Part pricing may change with or without notice.  
Check the Star Trac Support Website <http://support.startrac.com> for current part pricing.

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# Display Electronic



# Display Electronic

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Callout Part Number:	Description
1 <b>740-6001</b>	ASSY, DISPLAY, CLUB COMP, SPOR

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Parts are subject to availability. Part pricing may change with or without notice.  
Check the Star Trac Support Website <http://support.startrac.com> for current part pricing.

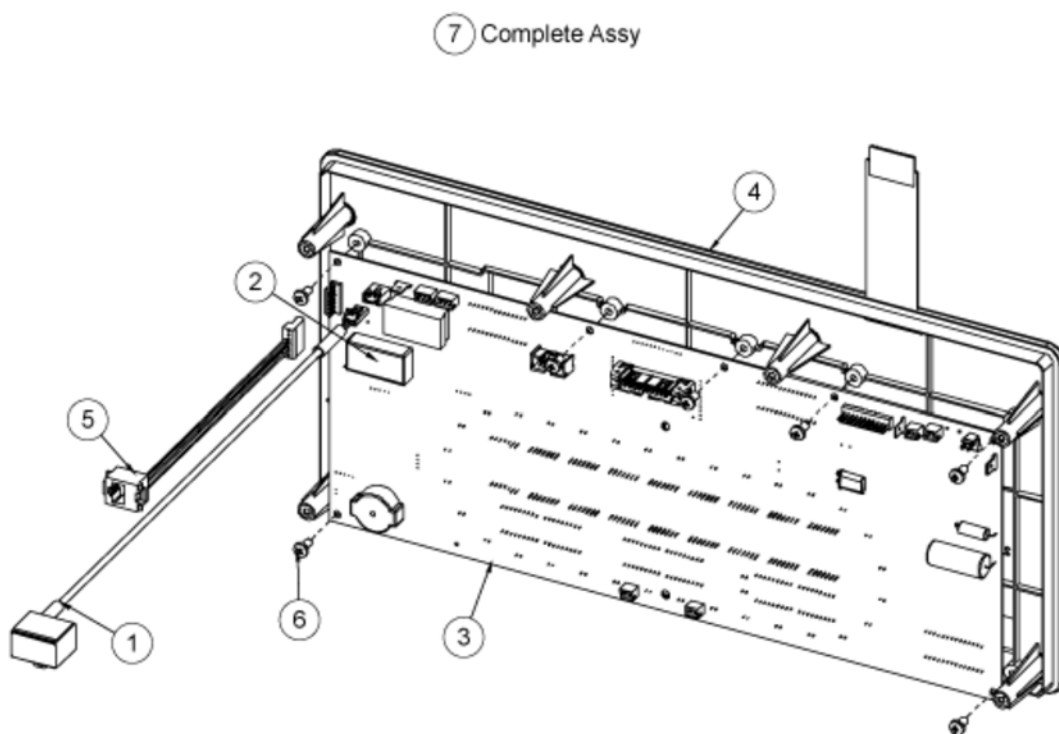
October 21, 2009

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# Display Panel Assy With Electronic Board



Diagram ID: 740-6094-000-AP-1  
Rev: C



Assembly diagrams show exploded views of parts and products. Some parts not available separately.

## Display Panel Assy With Electronic Board

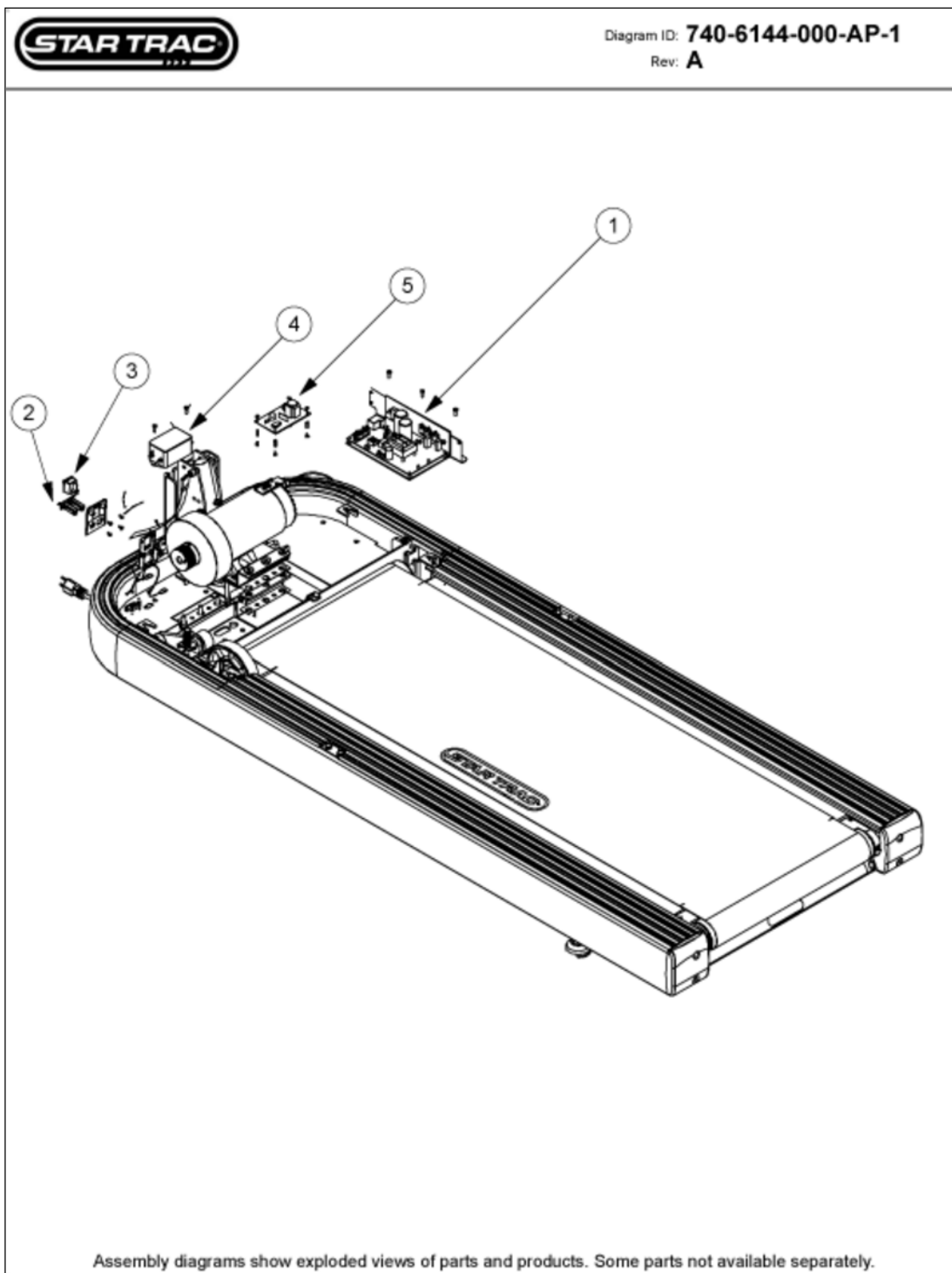
Callout	Part Number:	Description
1	<a href="#">715-3518-KT</a>	KIT, CABLE, POLAR RECEIVER,PRO
2	<a href="#">740-0015</a>	CHIP, CHR, SALUTRON 4000LX
3	<a href="#">740-6001</a>	ASSY, DISPLAY, CLUB COMP, SPOR
4	<a href="#">740-6051</a>	ASSY, KEYPAD AND VEZEL, S-TRC
5	<a href="#">740-6207</a>	ASSY, CONN FITLINXX/CARDIO, S
6	<a href="#">740-6521</a>	SCREW, GB818M4*8
7	<a href="#">740-6094</a>	<b>*ALT* USE 740-6001 &amp; 740-6051</b>

Parts are subject to availability. Part pricing may change with or without notice.  
Check the Star Trac Support Website <http://support.startrac.com> for current part pricing.

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# Electrical Assy Lower (220V 10A)



## Electrical Assy Lower (220V 10A)

Callout	Part Number:	Description
1	<a href="#">740-6153</a>	<b>*ALT* USE PART # 715-3618</b>
2	<a href="#">740-6081</a>	BASE, BREAKER, W/INSERTS
3	<a href="#">740-6116</a>	SWITCH, ON/OFF, 110V, 18A
4	<a href="#">440-0257</a>	EMI FLTR, 110/220V
5	<a href="#">740-6029</a>	ASSY, DC POWER SUPPLY, 65W,

Parts are subject to availability. Part pricing may change with or without notice.  
Check the Star Trac Support Website <http://support.startrac.com> for current part pricing.

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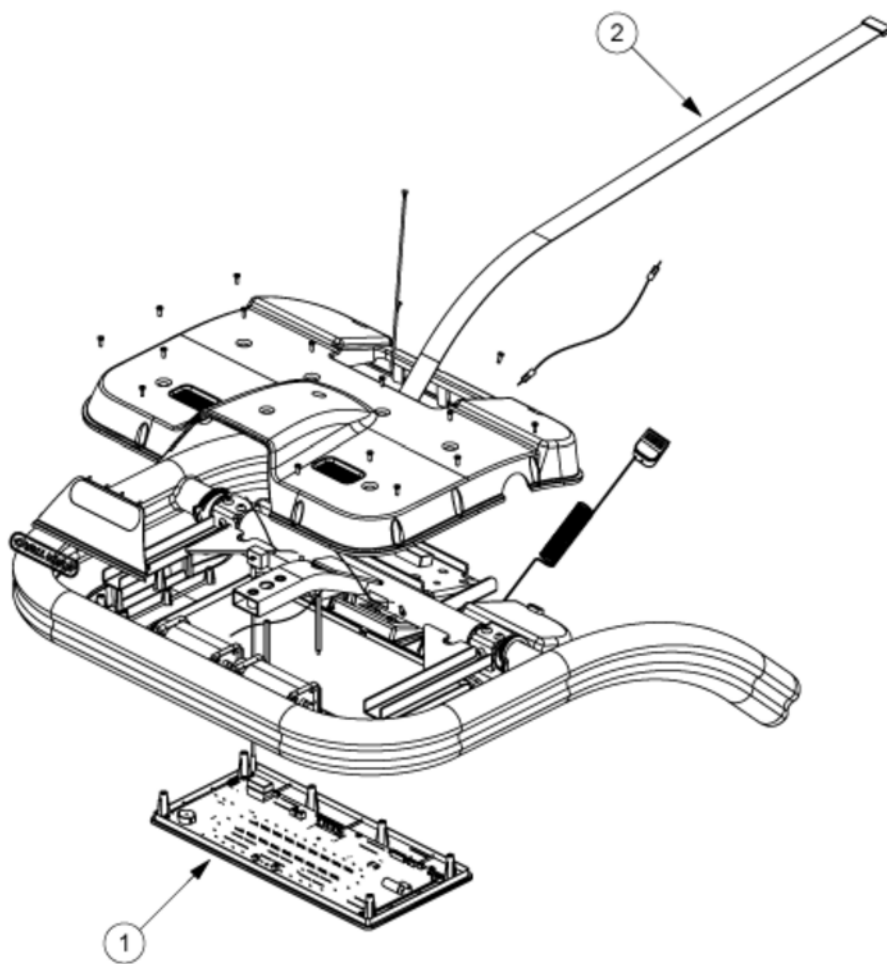


# CARDIO • Treadmill • S Series Treadmill • S-TRc

## Electrical Assy Upper



Diagram ID: 740-6177-000-AP-1  
Rev: B



Assembly diagrams show exploded views of parts and products. Some parts not available separately.

# Electrical Assy

## Upper

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Callout Part Number:	Description
1 <a href="#">740-6178</a>	ASSY, KEYPAD & BEZEL, S-TR/X
2 <a href="#">740-6021</a>	ASSY, CABLE, MAIN INTERFACE,

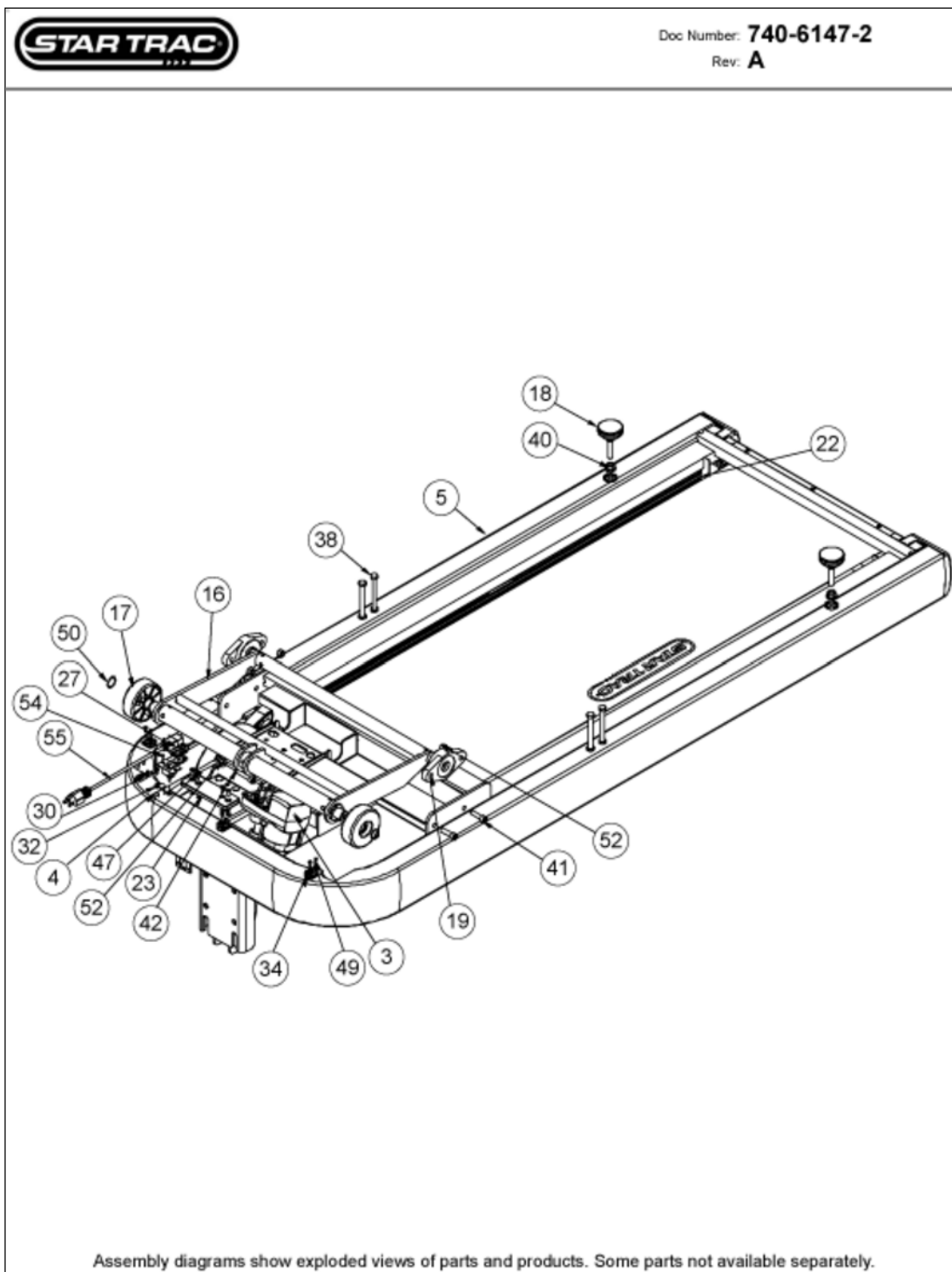
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Parts are subject to availability. Part pricing may change with or without notice.  
Check the Star Trac Support Website <http://support.startrac.com> for current part pricing.

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# CARDIO • Treadmill • S Series Treadmill • S-TRc

## Elevation Assy



Slide: 1-1-12-31 • PD ID: 1031 • PROD Link ID: • D ID: 512

October 21, 2009

## Elevation Assy

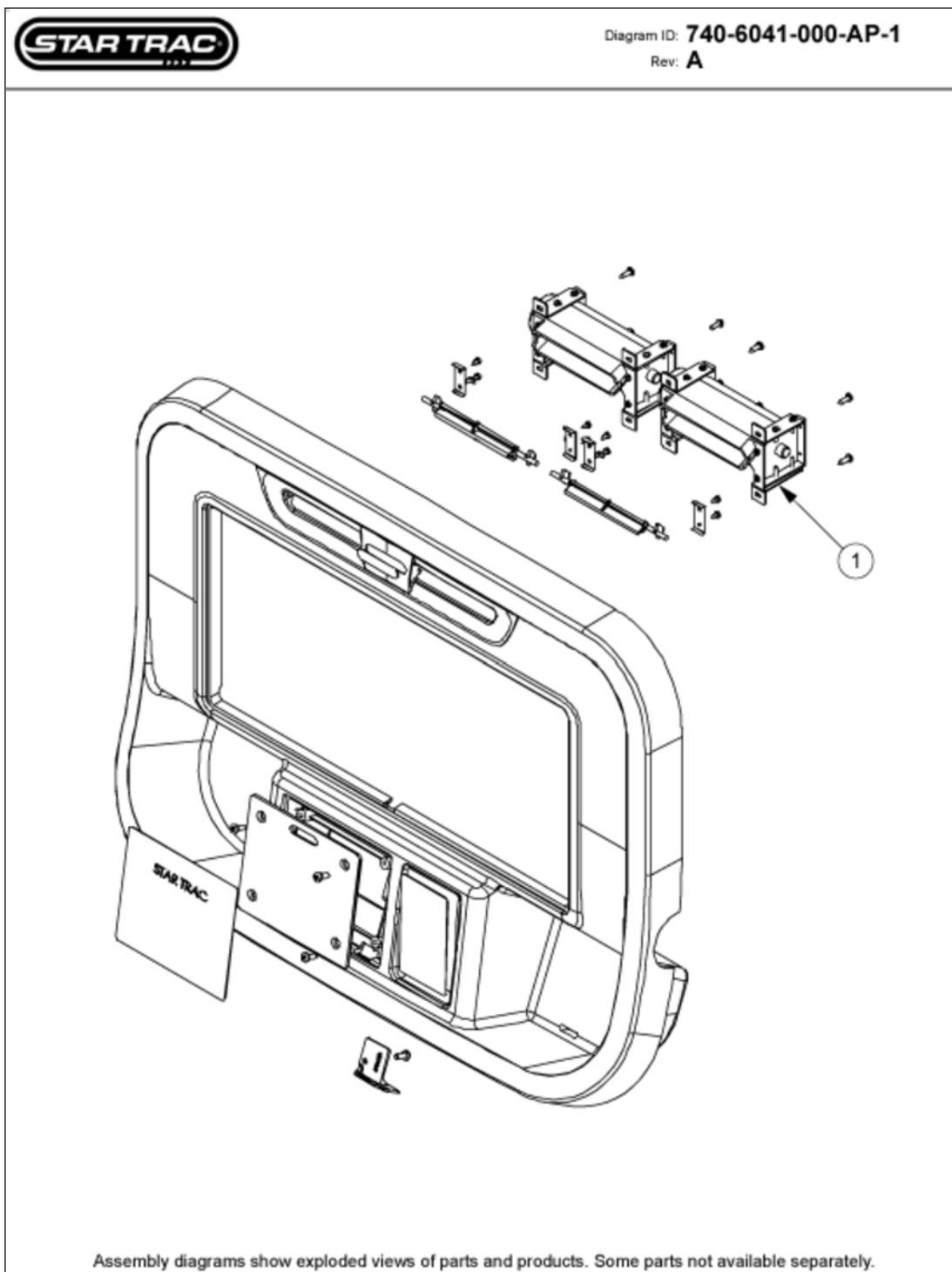
<b>Callout</b>	<b>Part Number:</b>	<b>Description</b>
3	<a href="#">740-6005</a>	ASSY, ELEV MOTOR, 110VAC, SPOR
4	<a href="#">740-6027</a>	ASSY, CABLE, COAX, LOWER, SPOR
5	<a href="#">740-6052</a>	ASSY, FRAME, S-TR, ST SILVER
16	<a href="#">740-6063</a>	WELDMENT, ELEVATION
17	<a href="#">740-6064</a>	WHEEL, 100MM OD
18	<a href="#">740-6065</a>	FEET, LEVELING
19	<a href="#">740-6066</a>	PILLOWBLOCK, 25MM
20	<a href="#">740-6067</a>	COVER, FRONT RAIL, LEFT
22	<a href="#">740-6069</a>	EXTRUSION, RUBBER, CUSHIONING
23	<a href="#">740-6070</a>	BUMPER, ELEV STOPPER
27	<a href="#">740-6074</a>	GROMMET, CABLES PROTECTION
30	<a href="#">740-6077</a>	BASE, POWERCORD, ROUTER A
32	<a href="#">740-6086</a>	BRKT, POWERCORD, HOLDER
34	<a href="#">740-6088</a>	BASE, POWER CORD, ROUTER B
38	<a href="#">740-6503</a>	SCREW, GB5780M10*140
40	<a href="#">740-6505</a>	NUT, GB6177M12
41	<a href="#">740-6506</a>	SCREW, GB70M10*35
42	<a href="#">740-6507</a>	SCREW, GB70M10*50
47	<a href="#">740-6512</a>	SCREW, GB818M*15
49	<a href="#">740-6514</a>	SCREW, GB845ST4.2*13
50	<a href="#">740-6515</a>	RETAINER, RING GB894.125
52	<a href="#">740-6517</a>	NUT, NYLON LOCK, NM10
54	<a href="#">740-6519</a>	SCREW, GB818M3*12
55	<a href="#">220-0278</a>	LINE CORD, 110V, IEC320C20-NEM

Parts are subject to availability. Part pricing may change with or without notice.  
Check the Star Trac Support Website <http://support.startrac.com> for current part pricing.

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## CARDIO • Treadmill • S Series Treadmill • S-TRc

# Fan Blower Assy



Slide: 1-1-12-31 • PD ID: 1031 • PROD Link ID: • D ID: 482

October 21, 2009

# Fan Blower Assy

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Callout Part Number:	Description
1 <b>740-6040</b>	ASSY, BLOWER, S-TR

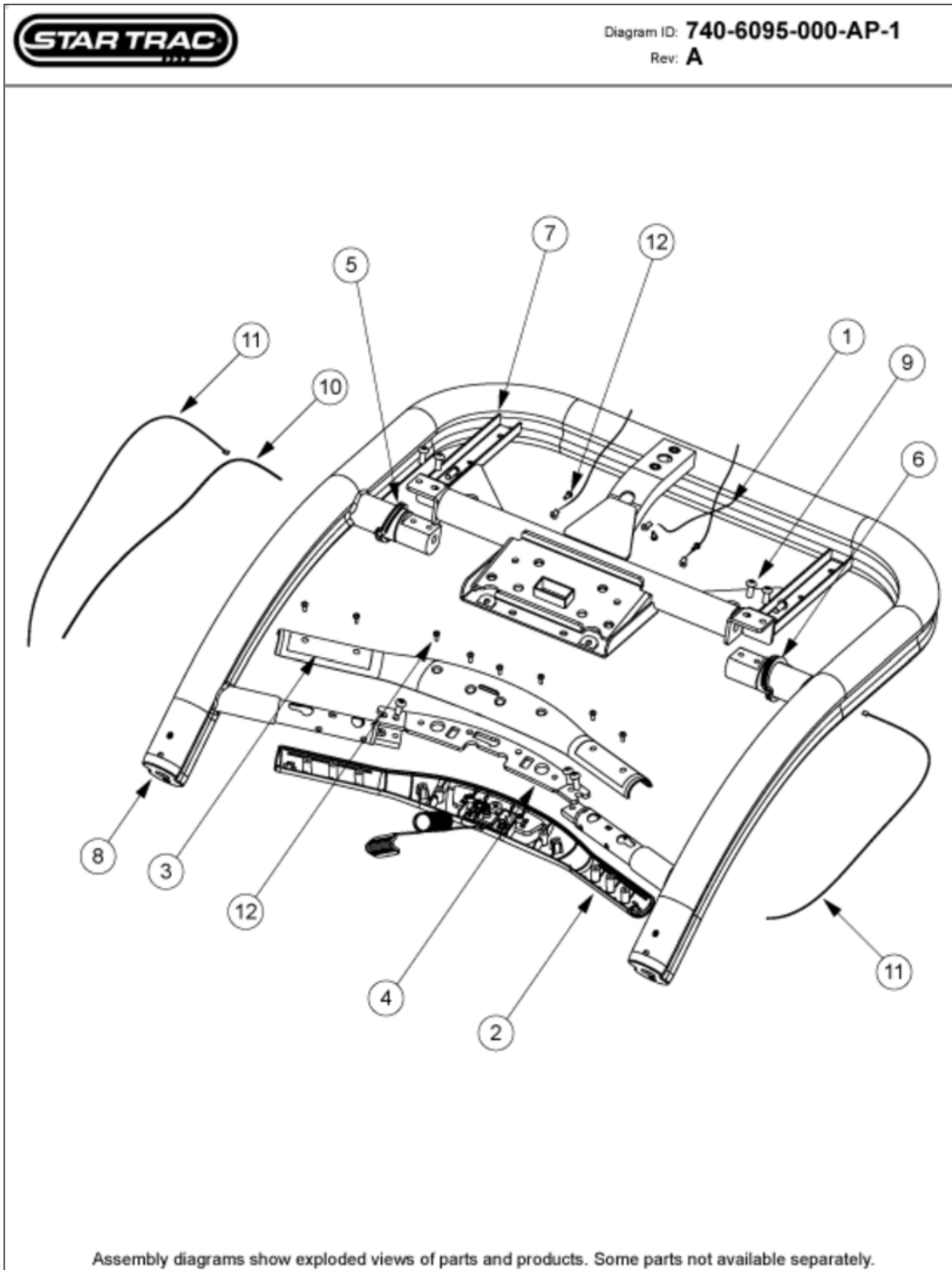
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Parts are subject to availability. Part pricing may change with or without notice.  
Check the Star Trac Support Website <http://support.startrac.com> for current part pricing.

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# Handrail & Hotbar Assy



Slide: 1-1-12-31 • PD ID: 1031 • PROD Link ID: • D ID: 494

October 21, 2009

# Handrail & Hotbar Assy

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<b>Callout</b>	<b>Part Number:</b>	<b>Description</b>
1	<a href="#">740-6016</a>	ASSY, CABLE, GENERIC GND, SPOR
2	<a href="#">740-6096</a>	ASSY, HOTBAR, UPPER SECTION
3	<a href="#">740-6097</a>	ASSY, HOTBAR, LOWER SECTION
4	<a href="#">740-6098</a>	PLATE, HOTBAR SUPPORT
5	<a href="#">740-6099</a>	GASKET, DISPLA-RAILS, TRC, RIG
6	<a href="#">740-6100</a>	GASKET, DISPLA-RAILS, TRC, LEF
7	<a href="#">740-6101</a>	WELDMENT, DISPLAY, STRUCTURE
8	<a href="#">740-6102</a>	HANDRAIL, FRONT SIP, TRC
9	<a href="#">740-6502</a>	SCREW, GB6560M4*12
10	<a href="#">740-6012</a>	ASSY, CABLE, STOP SW EXTENSION
11	<a href="#">740-6035</a>	ASSY, CABLE, CHR, S-TR
12	<a href="#">740-6502</a>	SCREW, GB6560M4*12

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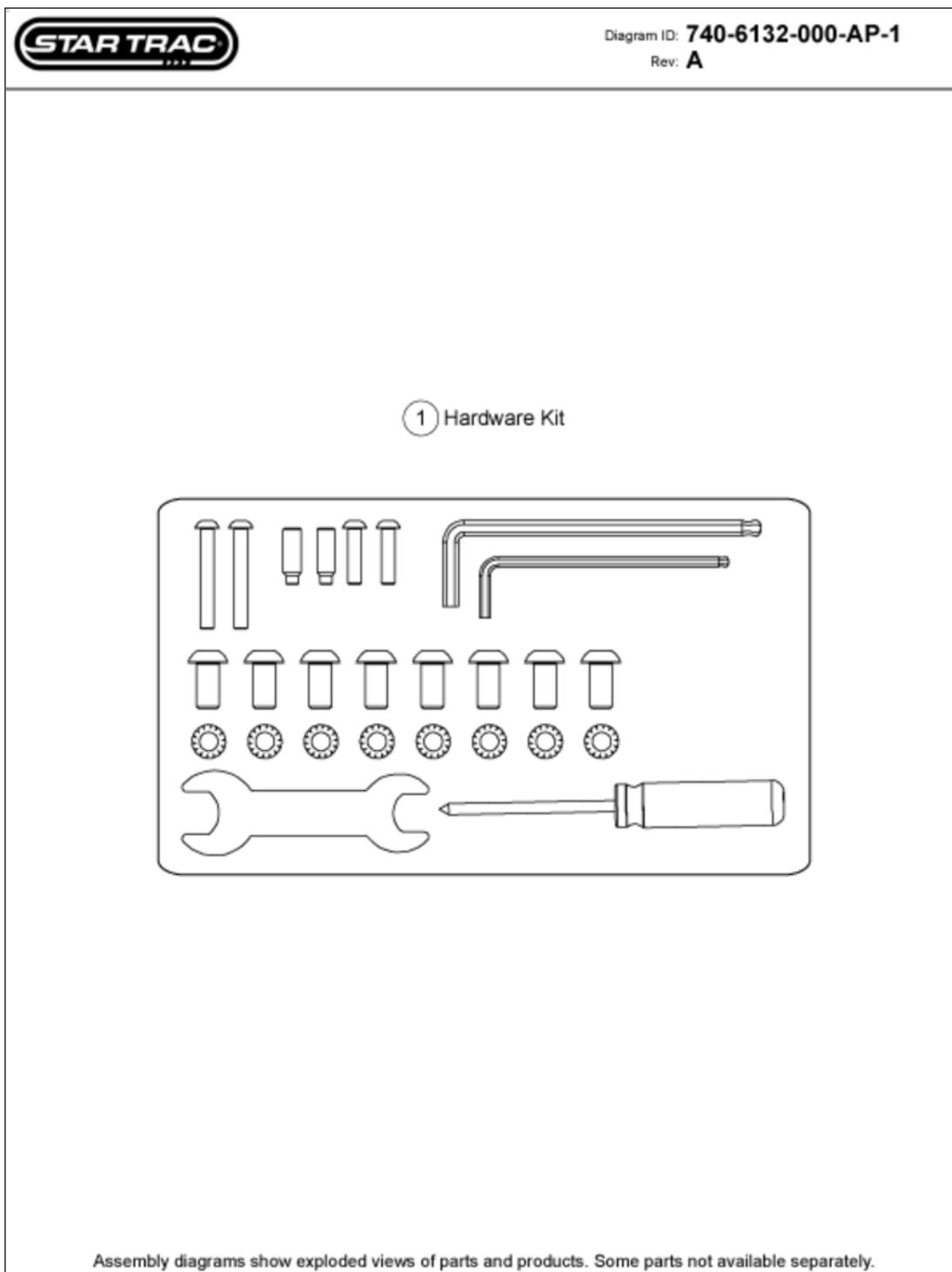
Parts are subject to availability. Part pricing may change with or without notice.  
Check the Star Trac Support Website <http://support.startrac.com> for current part pricing.

October 21, 2009



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# Hardware Kit



# Hardware Kit

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Callout Part Number:	Description
1 <a href="#">740-6132</a>	KIT, INSTALLATION HARDWARE, S-

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Parts are subject to availability. Part pricing may change with or without notice.  
Check the Star Trac Support Website <http://support.startrac.com> for current part pricing.

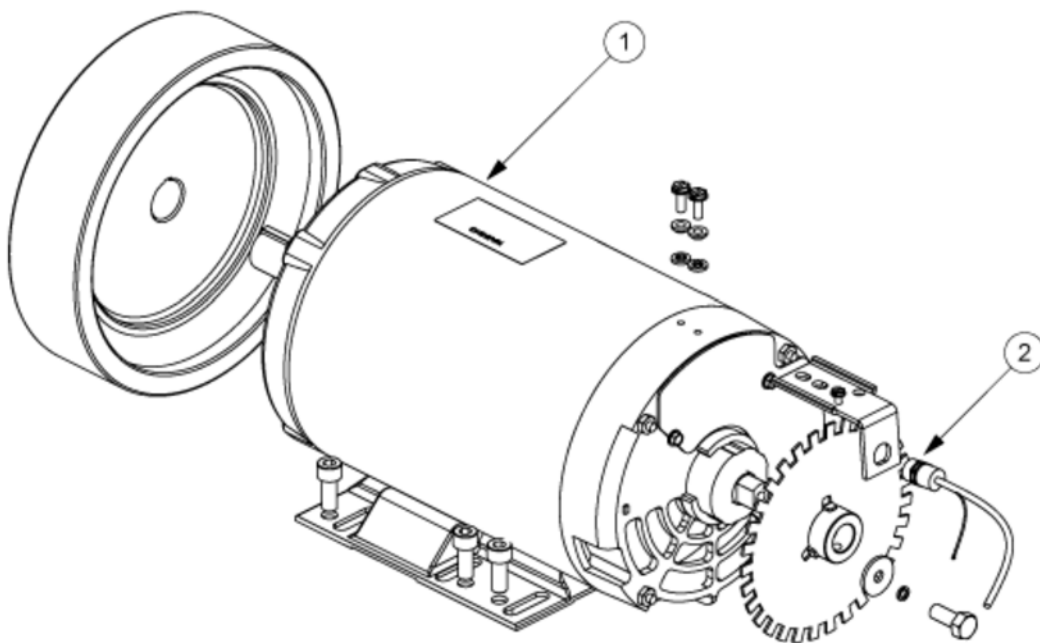
October 21, 2009

CARDIO • Treadmill • S Series Treadmill • S-TRc

# Motor Assy 220VAC



Diagram ID: 740-6050-000-AP-1  
Rev: A



Assembly diagrams show exploded views of parts and products. Some parts not available separately.

## Motor Assy 220VAC

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Callout Part Number:	Description
1 <a href="#">260-0934</a>	MOTOR, DRIVE, 220V 5HP AC
2 <a href="#">740-6020</a>	ASSY, SPEED SENSOR, SPORT TR

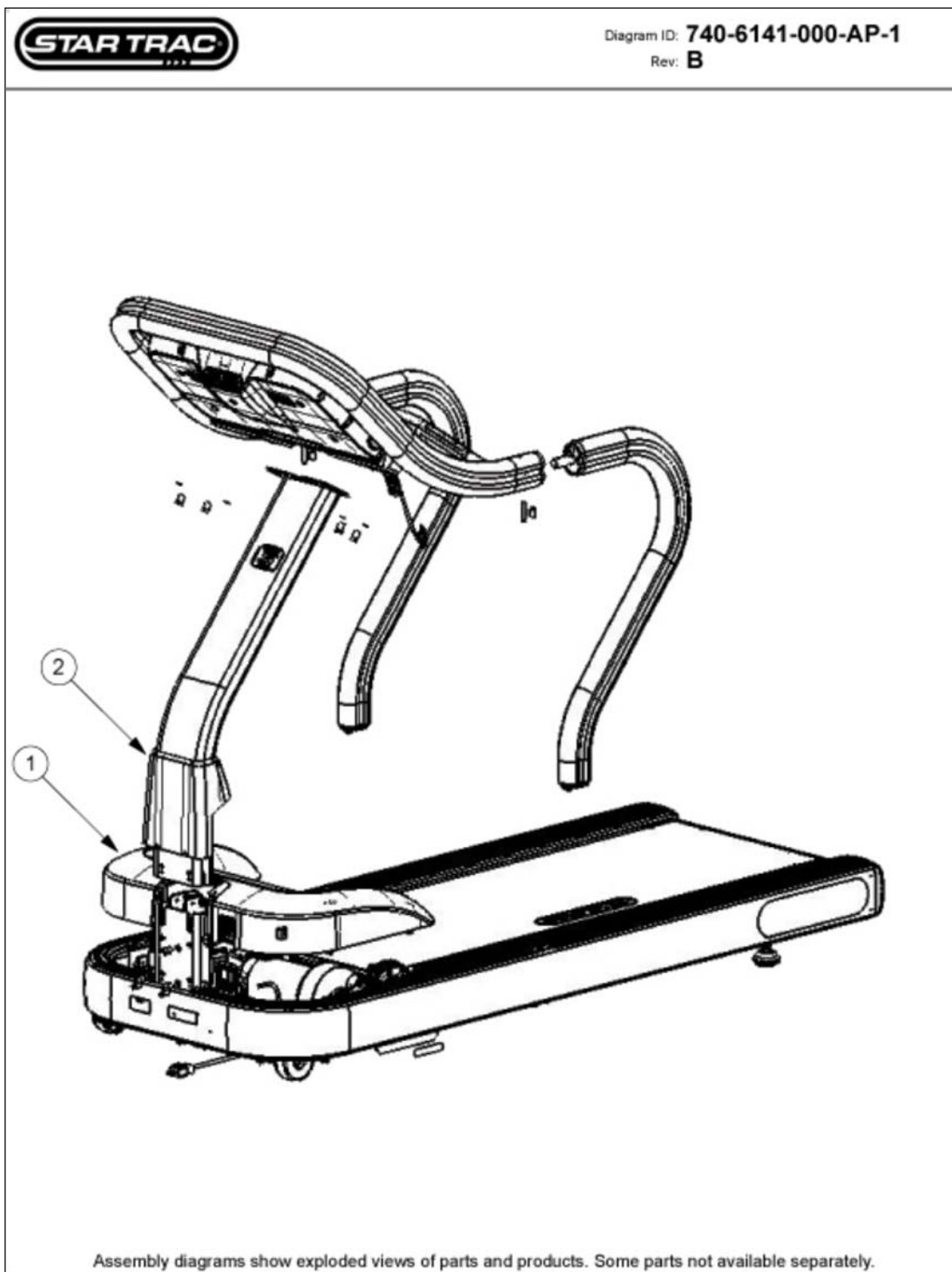
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Parts are subject to availability. Part pricing may change with or without notice.  
Check the Star Trac Support Website <http://support.startrac.com> for current part pricing.

October 21, 2009

## CARDIO • Treadmill • S Series Treadmill • S-TRc

### Shrouds



Slide: 1-1-12-31 • PD ID: 1031 • PROD Link ID: • D ID: 503

October 21, 2009

### Shrouds

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<b>Callout Part Number:</b>	<b>Description</b>
1 <a href="#">740-6111</a>	ASSY, MOTOR SHROUD, S-TR
2 <a href="#">740-6112</a>	SHROUD, FRONT, NECK, S-TR

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Parts are subject to availability. Part pricing may change with or without notice.  
Check the Star Trac Support Website <http://support.startrac.com> for current part pricing.

October 21, 2009